



## Commercial Grade Series Deck Hatch

## Standard Stocked Size Chart

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Non-Hinged						
Part #	Hatch Opening	Hole Cut Out	O.D. of Deck Flange	Extends Below Deck	Shape	Weight (lbs)
412	12" (305 mm)	14 <sup>7</sup> / <sub>8</sub> " (380 mm)	18 <sup>1</sup> / <sub>2</sub> " (470 mm)	4" (102 mm)	Circle	20
415	15" (380 mm)	18" (455 mm)	21 <sup>1</sup> / <sub>2</sub> " (545 mm)	7- <sup>1</sup> / <sub>4</sub> " (185 mm)	Circle	23
418	18" (455 mm)	21" (535 mm)	24 <sup>1</sup> / <sub>2</sub> " (622 mm)	7- <sup>1</sup> / <sub>4</sub> " (185 mm)	Circle	28
420	20" (508 mm)	23" (585 mm)	26 <sup>1</sup> / <sub>2</sub> " (675 mm)	7- <sup>1</sup> / <sub>4</sub> " (185 mm)	Circle	32
424	24" (610 mm)	27" (685 mm)	30 <sup>1</sup> / <sub>2</sub> " (770 mm)	7- <sup>1</sup> / <sub>4</sub> " (185 mm)	Circle	40
41218	12 <sup>3</sup> / <sub>16</sub> " x 18 <sup>1</sup> / <sub>4</sub> " (310 mm x 464 mm)	14 <sup>15</sup> / <sub>16</sub> " x 21" (380 mm x 534 mm)	18 <sup>11</sup> / <sub>16</sub> " x 24 <sup>3</sup> / <sub>4</sub> " (475 mm x 629 mm)	5- <sup>8</sup> / <sub>8</sub> " (143 mm)	Oval	27
41524	15" x 24" (380 mm x 610 mm)	17 <sup>3</sup> / <sub>4</sub> " x 26 <sup>3</sup> / <sub>4</sub> " (450 mm x 680 mm)	21 <sup>3</sup> / <sub>4</sub> " x 30 <sup>1</sup> / <sub>2</sub> " (552 mm x 774 mm)	5" (127 mm)	Oval	34
42424	24" x 24" (610 mm x 610 mm)	27" x 27" (685 mm x 685 mm)	31" x 31" (787 mm x 787 mm)	7- <sup>1</sup> / <sub>4</sub> " (185 mm)	Square	45
43636	36 <sup>1</sup> / <sub>8</sub> " x 36 <sup>1</sup> / <sub>8</sub> " (918 mm x 918 mm)	39 <sup>1</sup> / <sub>8</sub> " x 39 <sup>1</sup> / <sub>8</sub> " (994 mm x 994 mm)	43 <sup>1</sup> / <sub>4</sub> " x 43 <sup>1</sup> / <sub>4</sub> " (1098 mm x 1098 mm)	7- <sup>1</sup> / <sub>4</sub> " (185 mm)	Square	90

Hinged						
Part #	Hatch Opening	Hole Cut Out	O.D. of Deck Flange	Extends Below Deck	Shape	Weight (lbs)
41524-H	15" x 24" (380 mm x 610 mm)	20 <sup>1</sup> / <sub>2</sub> " x 26 <sup>3</sup> / <sub>4</sub> " (520 mm x 568 mm)	23 <sup>1</sup> / <sub>2</sub> " x 30 <sup>1</sup> / <sub>2</sub> " (597 mm x 774 mm)	5" (127 mm)	Oval	34
424-H	24" (610 mm)	26 <sup>3</sup> / <sub>4</sub> " x 29" (680 mm x 737 mm)	30 <sup>1</sup> / <sub>2</sub> " x 32" (775 mm x 813 mm)	7- <sup>1</sup> / <sub>4</sub> " (185 mm)	Circle	49
42424-H	24" x 24" (610 mm x 610 mm)	27" x 27" (685 mm x 685 mm)	31" x 32 <sup>5</sup> / <sub>8</sub> " (787 mm x 829 mm)	5" (127 mm)	Square	52

Replacement Parts				
Part #	Part Type	Description	Dimensions	Color
P100-53	Gasket	Commercial Grade Series Cast Hatch Lip Gasket	NA	Black
P400-OILSEALKIT	Gasket	Oil Seal Kit for Commercial Hatches	NA	Black
P400-27	Handle	Spider Assembly for C41524 Oval Hatch	10 × 7 × 3 in	Silver
P400-30	Handle	Spider for 4 Dog Commercial Hatches	10 × 7 × 3 in	Silver
P100-132	Gasket	722 Oval Portlight Gasket	10 × 7 × 3 in	Black
S10R-SCREEN	Mesh Screen	10R Round Portlight Screen	10 × 7 × 3 in	Screen
S12R-SCREEN	Mesh Screen	12R Round Portlight Screen	10 × 7 × 3 in	Screen
S2319-SCREEN	Mesh Screen	2319 Elliptical Portlight Screen	10 × 7 × 3 in	Screen
S516-SCREEN	Mesh Screen	516 Elliptical Portlight Screen	10 × 7 × 3 in	Screen
S716-SCREEN	Mesh Screen	716 Oval Portlight Screen	10 × 7 × 3 in	Screen
S719-SCREEN	Mesh Screen	719 Rectangle Portlight Screen	10 × 7 × 3 in	Screen
GP907-72	Portlight Lens	621 Elliptical Portlight Lens – Smoke	10 × 7 × 3 in	Smoke
P100-28	Portlight Lens	516 Elliptical Portlight Lens – Smoke	10 × 7 × 3 in	Smoke
P100-35	Portlight Dog	516 Elliptical Portlight Dog	10 × 7 × 3 in	Black
GP902-07	Hardware	SS Flagship Series Portlight Clicker Spring	NA	Silver

## Customization Options

No two builds are alike – that's why we offer commercial hatches that can be configured to your exact specs.

Powder coat finish in custom colors

Optional steel weld-in rings for added strength

Round, oval, or rectangular shapes

Sizes from 5" to 24"

Bolt-down configurations available